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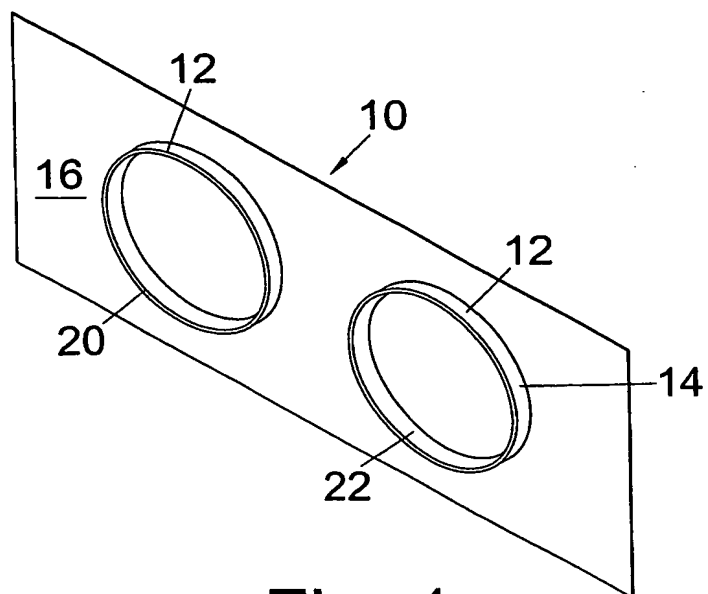


Fig. 1

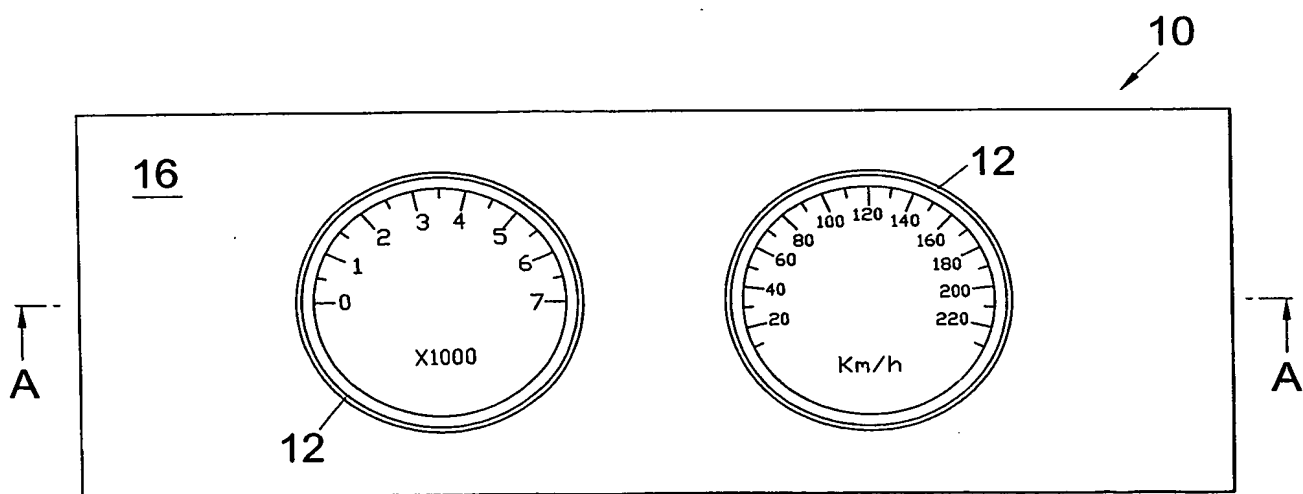


Fig. 2

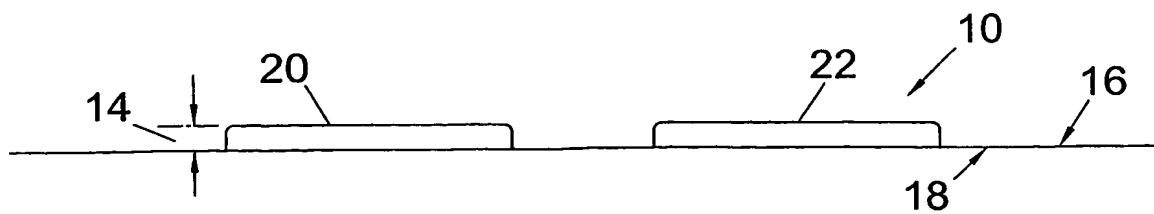


Fig. 3

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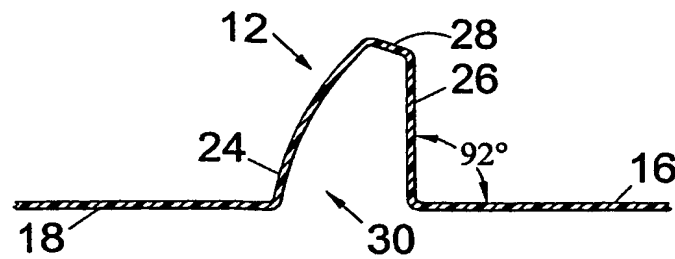


Fig. 4

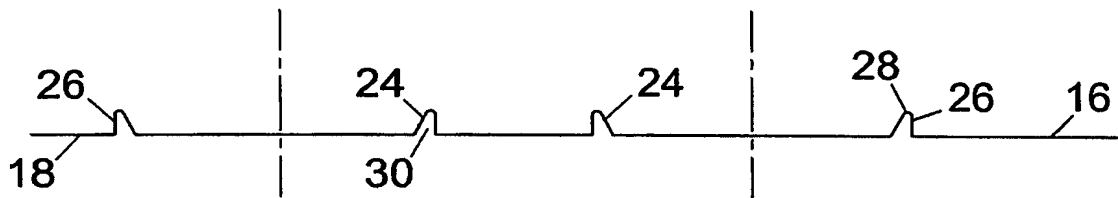


Fig. 5

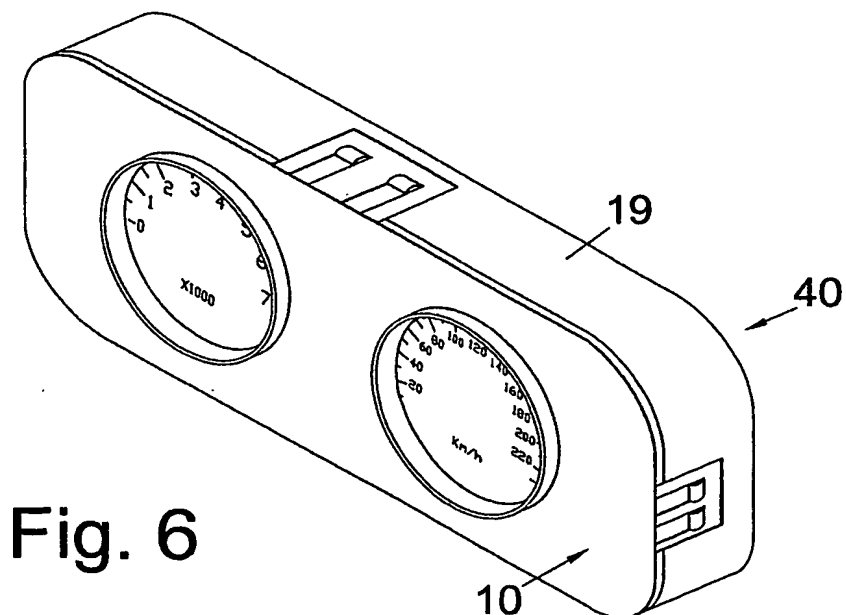


Fig. 6

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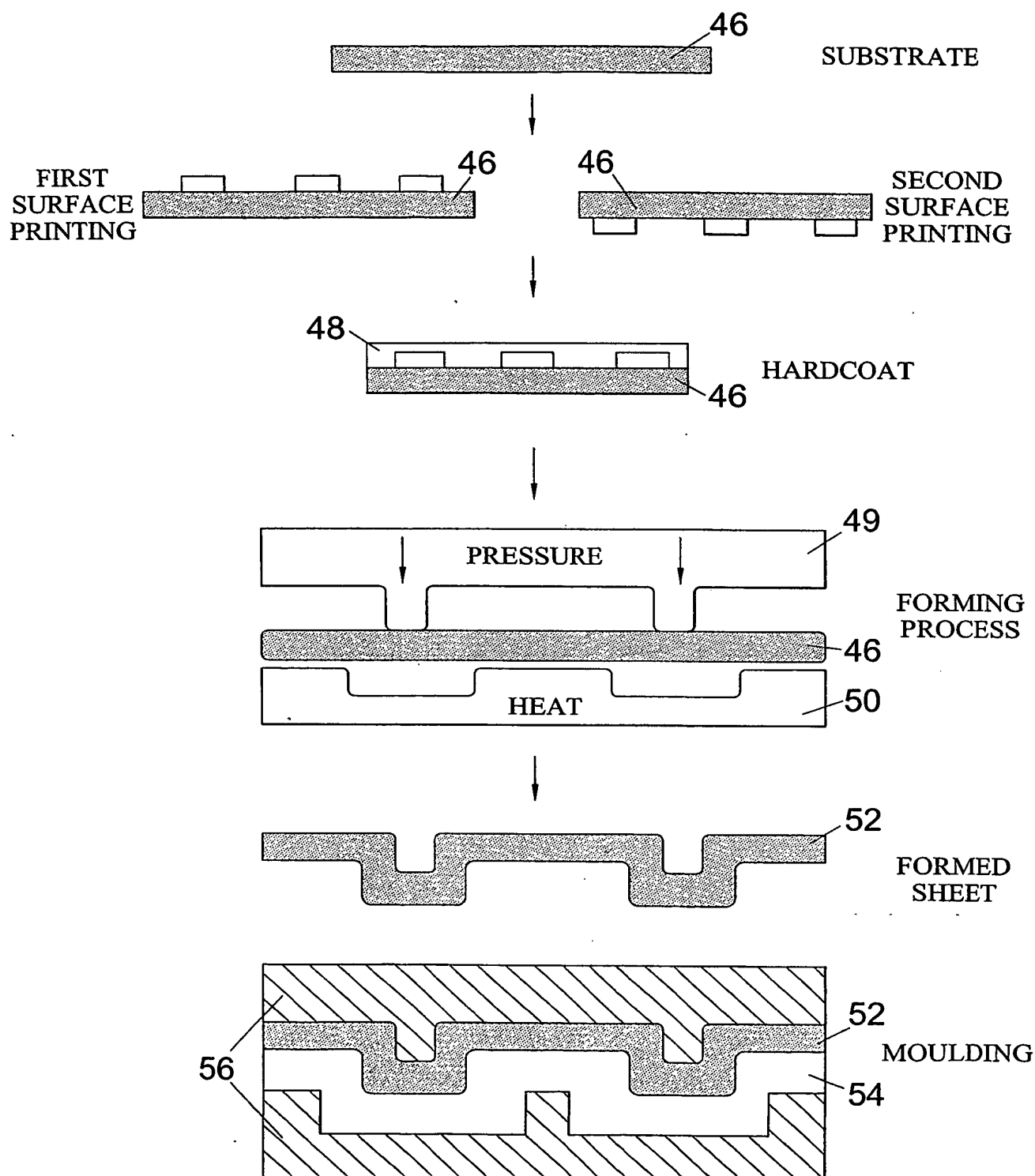


Fig. 7

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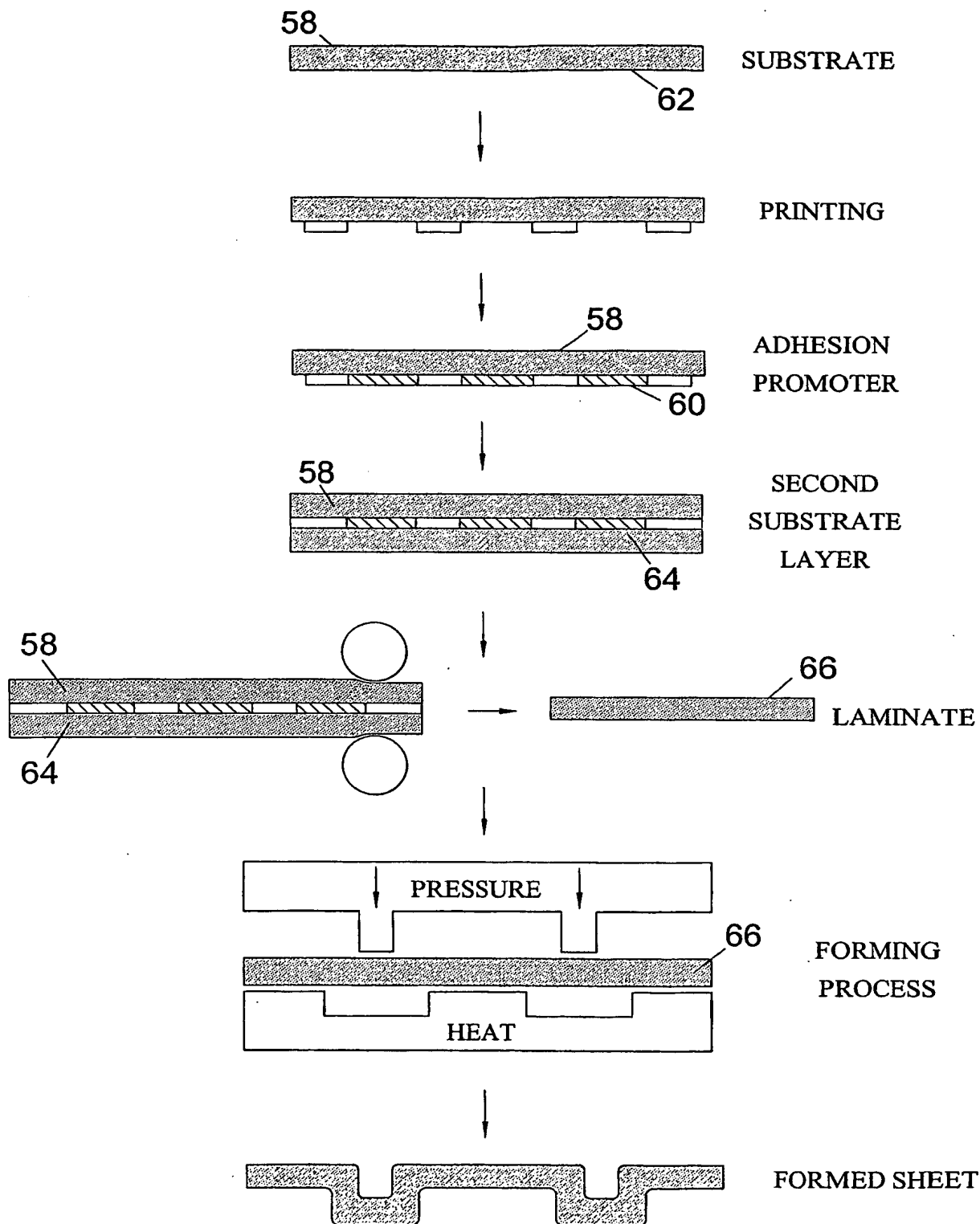


Fig. 8

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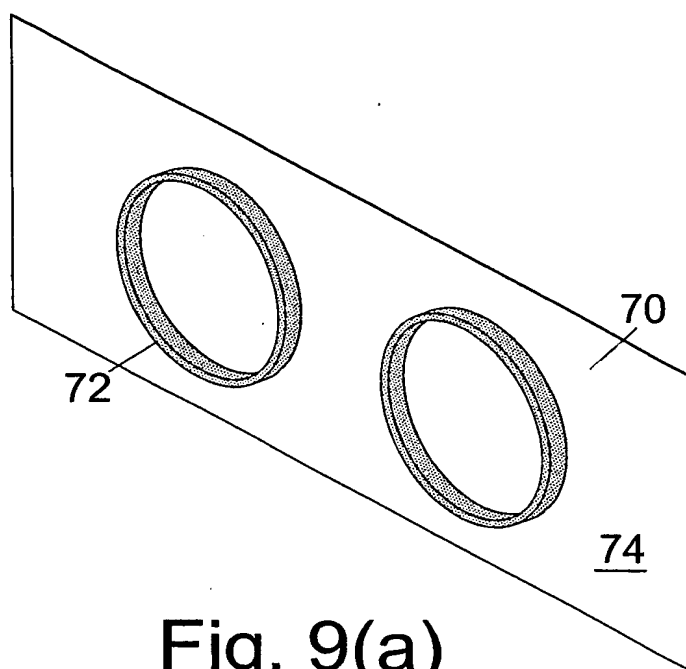


Fig. 9(a)

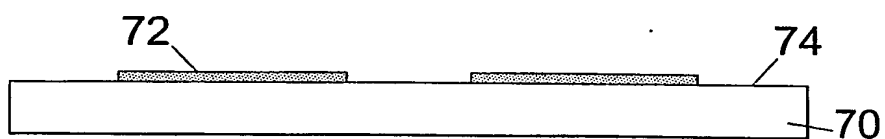


Fig. 9(b)

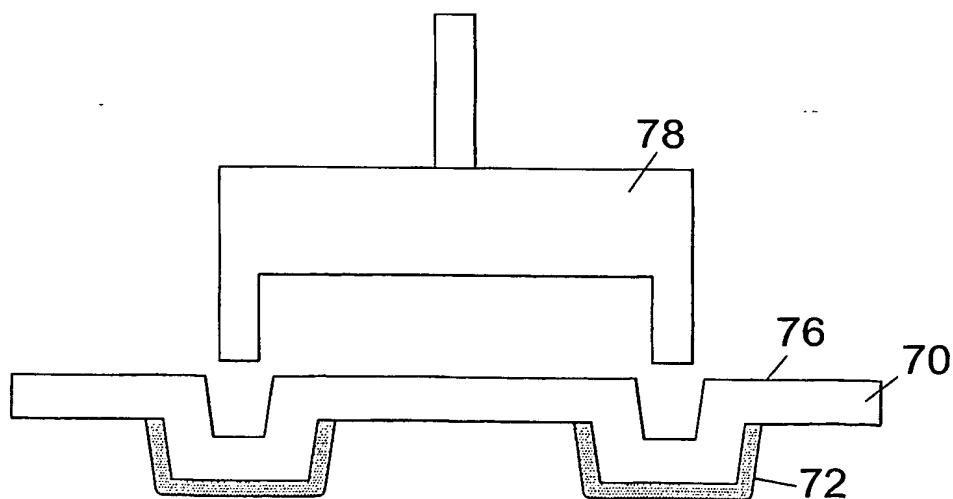


Fig. 10

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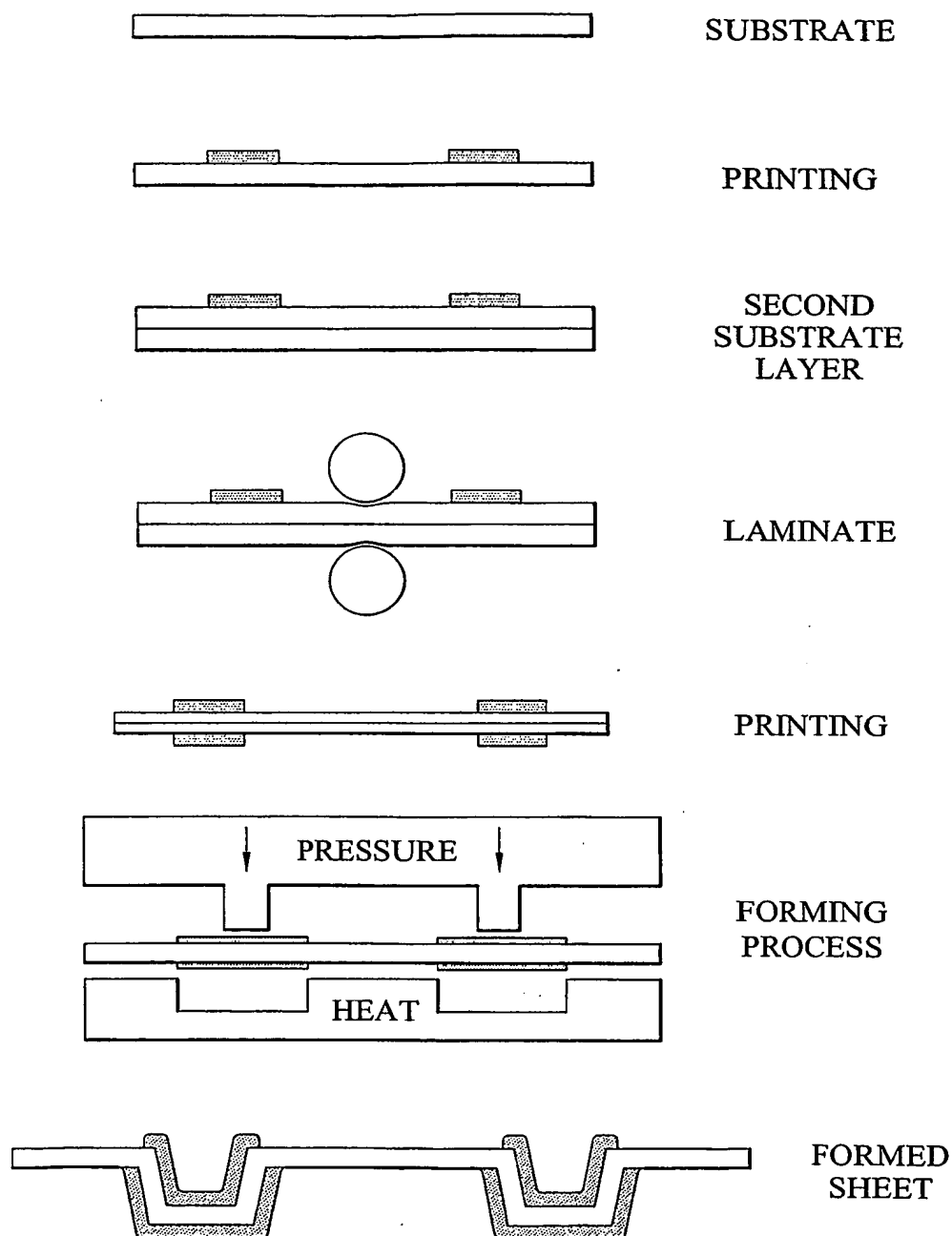
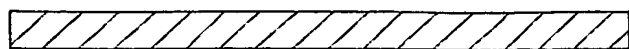
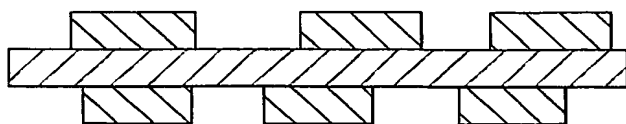


Fig. 11

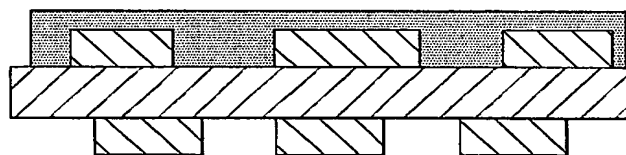
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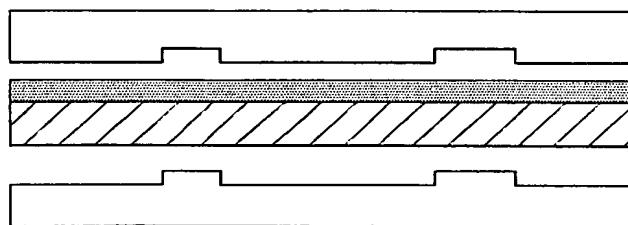
SUBSTRATE



PRINTING OF FIRST &
SECOND SURFACE



HARDCOAT



FORMING PROCESS



FORMED SHEET

Fig. 12